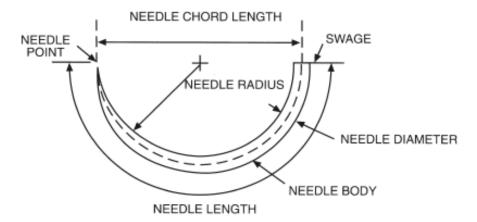




# Anatomy of a Needle



Needle Point Needles can taper to a point or have cutting edges.

Taper Ratio Longer points for improved penetration.

Needle Body

Needle flat Flatted section for stability in the needle holder.

Ribs In larger needles there is a ribbed section to

provide a secure grip.

Square Body Needles can also have a square body for increased

strength.

Swage A hole is drilled into the end of the wire and the

material is attached into this hole. For premium needles the needles are laser drilled which provides a smooth transition between needle and

material thus reducing tissue trauma.



#### Conventional Cutting Needle

Two opposing cutting edges, with a third on inside curve. Change in cross-section from a triangle cutting tip to a flattened body.



# Conventional Spatula Needle

Visibility of the point at bottom provides control of depth penetration.



#### ETHIGUARD® Blunt Point Needle

Taper body. For blunt dissection and suturing friable tissue.



#### MICRO-POINT® Reverse Cutting Needle

Cutting edge on outer curve. Extremely smooth. Extremely sharp for ophthalmic surgery.



#### MICRO-POINT® Surgical Needle (Spatula)

Thin, flat profile. Specially designed for ophthalmic anterior segment surgery.



# Precision Cosmetic - Conventional Cutting PRIME® Needle

For delicate plastic or cosmetic surgery. Conventional cutting tip and PRIME geometry for Increased sharpness in the tip leading to a flattened body.



# Precision Point -Reverse Cutting PRIME Needle

For plastic or cosmetic surgery, reverse cutting tip and PRIME geometry for increased sharpness in the tip.



#### Reverse Cutting Needle

Cutting edge on outer curve. For tough, difficult-to-penetrate tissues...



#### SABRELOC® Spatula Needle

Side-cutting spatula shaped edges. For layers of scleral or corneal tissue. Spatulated needle point is centered for maximum needle stability in thin sclera. Four equidistant and properly defined edges provide greater control.



#### TAPERCUT® Surgical Needle

Cutting tip, taper body. For tough tissue, like two needles in one.

#### Taperpoint Needle

For soft, easily penetrated tissues.



## ULTIMA® Ophthalmic Needle (Spatula)

Reduced edge-angles provide better penetration. Readily facilitates knot rotation in ophthalmic surgery.

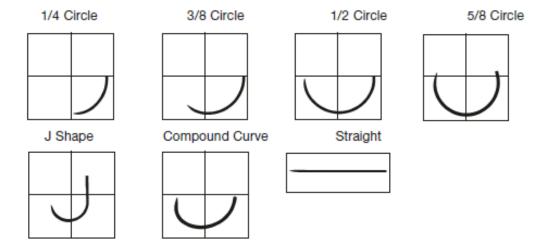


#### VISI-BLACK™ Surgical Needle

Slim taper point needles with a black finish for improved visibility.

# Needle Shape

The choice of needle shape is frequently governed by the accessibility of the tissue to be sutured, and normally the more confined the operative site the greater the curvature required. The basic shapes involved are:







	ABSORBABLE SUTURES	PHYSICAL CHARACTERISTICS	COLOR	REMAIN (% of the 1 w.	ING TENSILE: e original stre 2 w.	STRENGTI ength) 3 w.	H 4 w.	6 w.	ABSORPTION RATE	KNOT TYING
ABSORBABLE SUTURES	VICRYL® Rapide Polyglactin 910	Multifilament, coated	Violet Undyed	50% (5 days)	0% (10-14 days)				42 days	1=1=1=1
	MONOCRYL® Polyglecaprone 25 MONOCRYL® Plus Antibacterial Polyglecaprone 25	Monofilament	Violet Undyed	60% 50%	30% 20%	0%	0%		90 - 120 days	1=1=1=1**
	VICRYL® (6-0 and larger®) Polyglactin 910 VICRYL® Plus Antibacterial Polyglactin 910	Multifilament, coated	Violet / Undyed		75 %	50 %	25%		56 - 70 days	2=1=1=1 / 1=1=1=1
	PDS*II (3-0 and larger*) Polydioxanone PDS* Plus Antibacterial	Monofilament	Violet / Undyed		80 %		70 %	60 %	182 -238 days	1=1=1=1**
	NON-ABSORBABLE SUTURES	PHYSICAL CHARACTERISTICS	COLOR		•			,		KNOT TYING
	PROLENE® Polypropylene	Monofilament	Blue / Undyed							1=1=1=1/ 2=1=1=1**
	PRONOVA® Poly(hexafluoropropylene-VDF)	Monofilament	Blue							1=1=1=1/ 2=1=1=1**
NON-ABSORBABLE SUTURES	ETHIBOND® Polyester	Multifilament, coated	Green / White							2=1=1=1 / 1=1=1=1*
	MERSILENE® Polyester	Multifilament	Green / White							2=1=1=1
	ETHILON® Polyamide	Monofilament	Black / Blue							1=1=1=1/ 2=1=1=1**
	NUROLON® Polyamide	Multifilament, coated	Black							2=1=1=1
	SILK	Multifilament	Black/White/Blue							1=1=1=1
	STEEL	Monofilament / Multifilament	Undyed							1=1=1=1

<sup>\*</sup> = Check the catalog for information on thinner sizes



 $<sup>{}^{**} = {\</sup>small \mathsf{Additional}} \text{ throws may be particularly appropriate when knotting any monofilament material}$ 

# VICRYL\* Rapide (Polyglactin 910)

# SUTURE

Description: Braided For easy handling and secure knot tying.

Coated For smooth passage through tissue and easy

knot tie down.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in 42 days.

Tensile strength: Post implantation Approximate % original

strength remaining

5 days 50% 10-14 days 0%

VICRYL\* Rapide suture typically falls off 7-10 days postoperative or can be wiped off subsequently with gauze. Normally the removal of the suture is not required.

Color: Undyed or violet.

Range: 8-0 to 1 (USP). Supplied as needled sutures and ligatures.

Indications: VICRYL\* Rapide is intended for use in soft tissue approximation where

only short term wound support is required and where the rapid absorption

of the suture would be beneficial. Typical areas of use include:

·Skin closure, cuticular or subcuticular

Episiotomies

Closure of oral mucosa

Conjunctival sutures in ophthalmic surgery



Description: Braided For easy handling and secure knot tying.

Coated For smooth passage through tissue and easy

knot tie down.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in

56-70 days.

Tensile strength: Post implantation Approximate % original

strength remaining

14 days 75%

21 days 50% (6-0 and larger)

40% (7-0 and smaller)

28 days 25% (6-0 and larger)

Color: Violet or undyed.

Range: 10-0 to 6 (USP). Supplied as needled sutures and

ligatures. Sizes 10-0 and 9-0 are monofilament in

structure.

Indications: VICRYL\* sutures are intended for use in soft tissue

approximation and/or ligation, including use in ophthalmic surgery, peripheral nerve adaptation and microsurgery for vessels less than 2 mm in diameter.

Typical areas of use include:

•Fascia closure - due to the 28-day claim

Subcutaneous fat

Joint capsule

Uterus



# VICRYL\* Plus

(Polyglactin 910) Braided Antibacterial

# SUTURE

Description: Braided For easy handling and secure knot tying.

Coated For smooth passage through tissue and easy

knot tie down.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in

56-70 days.

Tensile strength: Post implantation Approximate % of original strength remaining

14 days 75% 21 days 50% 28 days 25%

Color: Violet or undyed.

Range: 5-0 to 2 (USP). Supplied as needled sutures and ligatures.

Indications: VICRYL\* Plus sutures are intended for use in soft tissue

approximation and/or ligation, including use in microsurgery for vessels less than 2 mm in diameter. The safety and effectiveness of VICRYL\* Plus sutures in cardiovascular tissue, ophthalmic surgery and neurological tissue have not been established. Typical areas of use include:

•Fascia closure - due to the 28-day claim

•Subcutaneous fat •Joint capsule

Uterus

#### Protection against bacterial colonization

In vitro studies demonstrate, that VICRYL\* Plus suture has a zone of inhibition that is effective against the pathogens that most frequently cause surgical site infection, including Staphylococcus aureus, methicillin resistant Staphylococcus aureus (MRSA), Staphylococcus epidermidis and methicillin resistant Staphylococcus epidermidis (MRSE).



Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in

90 -120 days.

Tensile strength: Post implantation Approximate % original

strength remaining

7 days 60% (violet)

50% (undyed)

14 days 30% (violet)

20% (undyed)

21 days 0% (undyed) 28 days 0% (violet)

Color: Violet or undyed.

Range: 6-0 to 1 (USP). Supplied as needled sutures and

ligatures.

Indications: MONOCRYL\* sutures are intended for use in general

soft tissue approximation and/or ligation where an absorbable material is indicated. Typical areas of

use include:

Subcuticular sutures

Small intestine anastomoses

Urological anastomoses



Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in

90 -120 days.

Tensile strength: Post implantation Approximate % original

strength remaining

7 days 60% (violet)

50% (undyed)

14 days 30% (violet)

20% (undyed)

21 days 0% (undyed) 28 days 0% (violet)

Color: Violet or undyed.

Range: 6-0 to 1 (USP). Supplied as needled sutures and

ligatures.

Indications: MONOCRYL\* Plus sutures are intended for use in general soft tissue

approximation and/or ligation where absorbable material is indicated.

Typical areas of use include:

Subcuticular sutures

Small intestine anastomoses

Urological anastomoses

#### Protection against bacterial colonization

In vitro studies demonstrate, that MONOCRYL\* Plus suture has a zone of inhibition that is effective against the pathogens that most frequently cause surgical site infection, including Staphylococcus aureus, methicillin resistant Staphylococcus aureus (MRSA), Staphylococcus epidermidis, methicillin resistant Staphylococcus epidermidis (MRSE), E. coli and Klebsiella pneumoniae.



Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete in

182-238 days.

Tensile strength: Post implantation Approximate % original

strength remaining

14 days 80% (3-0 and larger)

60% (4-0 and smaller)

28 days 70% (3-0 and larger)

40% (4-0 and smaller)

42 days 60% (3-0 and larger)

35% (4-0 and smaller)

Color: Violet or undyed.

Range: 7-0 to 2 (USP). Supplied as needled sutures and

ligatures.

Indications: PDS\* II sutures are intended for use in general soft tissue approximation,

including use in pediatric cardiovascular tissue, in microsurgery and in ophthalmic surgery. PDS\* II sutures are particularly useful where the combination of an absorbable suture and extended wound support is

desirable. Typical areas of use include:

Abdominal wall closure

Intestinal anastomoses

·Ligament and tendon repair



Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Absorbable By hydrolysis. Essentially complete

in 182-238 days.

Tensile strength: Post implantation Approximate % of original strength remaining

14 days 80% (3-0 and larger)

60% (4-0 and smaller)

28 days 70% (3-0 and larger)

40% (4-0 and smaller)

42 days 60% (3-0 and larger)

35% (4-0 and smaller)

Color: Violet or undyed

Range: 6-0 to 1 (USP). Supplied as needled sutures and ligatures.

Indications: PDS\* Plus Antibacterial Sutures are intended for use in general soft tissue ap-

proximation, including in paediatric cardiovascular tissue, and in ophthalmic surgery (other than contact with cornea and sclera). PDS\* Plus Antibacterial Sutures are particularly useful where the combination of absorbable suture and extended wound support is desirable. Typical areas of use include:

Abdominal wall closure

Intestinal anastomoses

· Ligament and tendon repair

### Protection against bacterial colonization

In vitro studies demonstrate, that PDS\* Plus Antibacterial Suture has a zone of inhibition that is effective against the pathogens that most frequently cause surgical site infection, including Staphylococcus aureus, methicillin resistant Staphylococcus aureus (MRSA), Staphylococcus epidermidis, methicillin resistant Staphylococcus epidermidis (MRSE), E. coli and Klebsiella

pneumoniae.



Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Non-absorbable Provides permanent tensile strength

retention in tissue.

Color: Blue or clear.

Range: 10-0 to 2 (USP). Supplied as needled sutures, armed

with, for example, EVERPOINT\* Tungsten-Rhenium needles, VISI-BLACK\* needles, MULTIPASS\* needles or CC-needles.

Also available with pledgets.

PROLENE\* sutures are also available as HEMO-SEAL\*, with suture diameter to needle diameter ratio close to 1. HEMO-SEAL\* is particularly useful in reducing needle hole

leakage (for example in synthetic vascular grafts).

Indications: PROLENE\* sutures are intended for use in general soft

tissue approximation and/or ligation, including use in

cardiovascular, ophthalmic and neurosurgical procedures. Typical areas of use include:

Cardiovascular anastomoses

Subcuticular sutures



## ETHILON\*

Monofilament Polyamide 6

**SUTURE** 

Description: Monofilament For smooth passage through tissue.

Synthetic For minimal tissue reaction.

Non-absorbable Provides prolonged tensile strength

retention in tissue.

Color: Green, black or

clear.

Range: 11-0 to 2 (USP). Supplied as needled sutures armed

with, for example, MULTIPASS\* and PRIME\* needles.

ETHILON\* is also available as ligatures.

Indications: ETHILON\* (black, green and clear) sutures are intended for

use in general soft tissue approximation and/or ligation, including use in cardiovascular, ophthalmic, microsurgical and neurosurgical procedures. Blue ETHILON\* sutures are intended

for use in skin closure. Typical areas of use include:

Cuticular suturesNerve adaptationOphthalmology



# ETHIBOND\* Excel

Polybutylate Coated Polyester

**SUTURE** 

Description: Braided For easy handling and secure knot tying.

Coated For smooth tie down and easy passage

through tissue.

Synthetic For minimal tissue reaction.

Non-absorbable Provides permanent tensile strength

retention in tissue.

Color: Green or white.

Range: 7-0 to 6 (USP). Supplied as needled sutures or ligatures.

With or without pledgets.

Indications: ETHIBOND\* sutures are intended for use in general soft

tissue approximation and/or ligation, including use in

cardiovascular, ophthalmic and neurosurgical procedures. Typical areas of use include:

·Heart valve fixation

·Ligament and tendon repair

Retraction sutures



Description: Braided For easy handling and secure knot tying.

Coated With wax for easy handling.

Natural Produced from cocoons of the silk

worm Bombyx Mori.

Non-absorbable Provides prolonged tensile strength

retention in tissue for up to 3 months.

Color: Black or white.

Range: 10-0 to 4 (USP). Supplied as needled sutures or

ligatures. Sizes 10-0 to 8-0 are manufactured of virgin silk and are twisted in construction. Virgin silk fibres are held together by natural gum secreted by the silk worm.

Indications: SILK sutures are intended for use in general soft tissue

approximation and/or ligation, including use in

cardiovascular, ophthalmic and neurosurgical procedures.

Typical areas of use include:

Ophthalmic surgery

Dental surgery

Ligation



# MERSILENE\*

Polyester

**SUTURE** 

Description: Braided For easy handling and secure knot tying.

Synthetic For minimal tissue reaction.

Non-absorbable Provides permanent tensile strength

retention in tissue.

Color: Green or white.

Range: 10-0 to 3 (USP). Supplied as needled sutures or

ligatures. Size 10-0 is monofilament in structure.

Indications: MERSILENE\* sutures are intended for use in general soft

tissue approximation and/or ligation, including use in cardiovascular, ophthalmic and neurosurgical procedures.

Typical areas of use include:

Dental surgeryOphthalmic surgery

Ligation

